

Machine Type

#3 Ultramatic Serial 542-3-51 and up 2" and 2 3/8" Capacity

SPINDLE PARTS

DESCRIPTION	PART NUMBER	QTY
Chuck Lever	42-12397-99	6
Chuck Lever Fulcrum	42-20298	1
Chuck Lvr Fulcrum Shoe	42-20297	2
Clutch Lever	42-7168	2
Clutch Lever Fulcrum	(1) 42-17968 and (2) 472-199	2
Clutch Shoe	42-7166	2
Spindle Insert	42-10449-1	2
Spindle Key	42-17419	1
Sp Nut Lockwasher	92-2031-58	2
Sprocket Bearings	431-61	2
Spindle Bearing - Front	42-20274	1
Spindle Bearing - Rear	431-60	
Spindle Chain - Front	451-44 (high)	1
Spindle Chain - Rear	451-26 (low)	1
Chuck Sleeve Pin	42-20350	2
Clutch Sleeve Ring	42-20287	1
Chuck Fork Slv Comp	42-20307-2	
Inner Race	42-20308-1	
Outer Race	432-22	
Fiber Retainer	1-432-22	
Ball Set	(36) 5/16" balls	

MACHINE PARTS

DESCRIPTION	PART NUMBER	QTY
Trip Dog - Left (42-15128)	42-21173-1-99	2
Trip Dog - Right (42-15129)	42-21173-1-99	2
Feed Cam Roll	91-215-6	2
Chuck&Feed Roll Stud	42-17545	1
Cam Driving Pin - Back	91-94-12-1	4
Lead Cam Holder Pin	42-17759	1
Clutch Op Screw	42-16969-1	2
Turret Change Roll	91-215-4	1
Turret Change Roll Stud	42-17599-1	1
Lead Lever Roll	91-215-220	4
Cross Slide Lever Roll	91-215-220	4
Lead Lever Roll Pin	42-17185-1 and 92-5990-632	4
Cross Slide Lever Pin	91-90-752 and 92-5990-632	4
Turret Locking Pin	42-17232-1	1
Turret Locking Pin Bushing	42-17234	6
Vertical Slide Cam Follower	91-215-220	1
Feed Latch Shear Pin	91-90-782	1
Cam Driving Pin Front	91-94-12-1	1

NOTE: For Ultramatics above s/n 319 with R/S, please contact us.