

Machine Type

#2G Serial 9084 to 542-2-2156
1 1/4" and 1 1/2" Capacity

SPINDLE PARTS

DESCRIPTION	OLD #	PART NUMBER		QTY
		1 1/4" Cap	1 1/2" Cap	
Chuck Lever	13	42-12397-99	42-12397-99	6
Chuck Lever Fulcrum	11	42-10231-99	42-12391-99	1
Clutch Lever	25	42-7168-99	42-7168-99	2
Clutch Lever Fulcrum	44	(1) 42-17968	(1) 42-17968	2
		(2) 472-199	(2) 472-199	
Clutch Shoe	26	42-7166-99	42-7166-99	2
Spindle Insert	773	42-10449-1	42-10449-1	2
Spindle Key	1429	91-97-371	91-97-371	1
Sp Nut Lockwasher	1267	Per Serial Number	472-1877	2
Sprocket Bearings	18	42-13921-2-99	42-11570-99 long	2
Sprocket Bearings			42-13929-2-99 short	2
Sp Bearing - Front	1174	42-11078-99 long	42-12591-2-99 short	1
Sp Bearing - Front	1174	42-12588-2-99 short	42-11564-99 long	1
Sp Bearing - Rear	674	431-1053	431-1052	1
Spindle Chain Front	5031	Per Serial Number	Per Serial Number	1
Spindle Chain Rear	5032	Per Serial Number	Per Serial Number	1
Clutch Sleeve Ring	27	Per Serial Number	42-12891	1
Chuck Fork Slv Comp		42-13386-1	42-13388-1	
Inner Race		42-15602-1	42-15603-1	
Outer Race		432-1302-1	432-1302-1	
Fiber Retainer		429-311	429-311	
Ball Set		429-315	429-315	

MACHINE PARTS

DESCRIPTION	OLD #	NEW PART #	QTY
Trip Dog - Left	221	42-21173-1-99	2
Trip Dog - Right	222	42-21173-1-99	2
Feed Cam Roll	475	91-215-6	2
Chuck&Feed Roll Stud	259	42-7225-99	1
Cam Driving Pin - Back	70	91-90-465	1
Lead Cam Holder Pin	97	91-90-93	1
Clutch Op Screw	50	91-18-27 and	2
		91-101-20	
Turret Change Roll	300	91-215-4	1
Turret Change Roll Stud	301	91-91-416 and	1
		91-91-417	
Lead Lever Roll	985	91-215-220	4
Cross Slide Lever Roll	434	91-215-220	4
Lead Lever Roll Pin	986	91-90-752 and	4
		92-5990-632	
Cross Slide Lever Pin	433	91-90-752 and	4
		92-5990-632	
Turret Locking Pin	263	42-181-99	1
Turret Locking Pin Bushing	261	42-11614-99	6
Cam Driving Pin-Front	71	91-90-93	1