

Machine Type

#0G Serial 8021 to 542-0-1810
3/4" Capacity Spindle

SPINDLE PARTS

DESCRIPTION	OLD #	NEW PART #	QTY
Chuck Lever	13	42-10176-99	6
Chuck Lever Fulcrum	11	42-8108-99	1
" Fulcrum Shoe	42	42-10733	2
Clutch Lever	25	42-9377-99	2
Clutch Lever Fulcrum	44	(1) 42-17967 and (2) 472-199	2
Clutch Shoe	26	42-9378-99	2
Spindle Insert	773	42-9379-1	2
Spindle Key	1429	91-97-370	1
" Nut Lockwasher	1267	91-325-203	2
Sprocket Bearings	18	42-13947	2
Sp Bearing - Front	1174	42-12723	1
Sp Bearing - Rear	674	431-1054	1
Spindle Chain - Front	5031	451-312 (low)	1
Spindle Chain - Rear	5032	451-313 (high)	1
Chuck Sleeve Pin	2	91-90-886	2
Clutch Sleeve Ring	27	42-12918-1-99	1
Chuck Fork Slv Comp		42-13384-1	
Inner Race		42-15601	
Outer Race		432-1301-1	
Fiber Retainer		429-310	
Ball Set		429-314	

MACHINE PARTS

DESCRIPTION	OLD #	NEW PART #	QTY
Trip Dog Left	221	42-15304-99	2
Trip Dog Right	222	42-15303-99	2
Feed Cam Roll	475	91-215-18	2
Chuck&Feed Roll Stud	259	42-8135-99	1
Cam Driving Pin Back	70	91-90-208	1
Lead Cam Holder Pin	97	91-90-206	1
Clutch Op Screw	50	91-18-26 and 91-101-60	2
Turret Change Roll	300	91-215-11	1
" Change Roll Stud	301	91-91-554	1
Lead Lever Roll	985	91-215-212	4
Cross Slide Lever Roll	434	91-215-212	4
Lead Lever Roll Pin	986	91-90-738 and 92-5990-624	4
Cross Slide Lever Pin	433	91-90-738 and 92-5990-624	4
Turret Locking Pin	263	42-180-99	1
" Locking Pin Bushing	261	42-11615-99	6
Feed Latch Shear Pin	3035	91-90-750	1
Cam Driving Pin-Front	71	91-90-207	1