

Machine Type

#00G Serial 19799 to 542-00-2176
1/2" Capacity

SPINDLE PARTS

DESCRIPTION	OLD #	NEW PART #	QTY
Chuck Lever	13	42-15198-99	6
Chuck Lever Fulcrum	11	42-7465-99	1
" Fulcrum Shoe	42	42-9992-99	2
Clutch Lever	25	42-8515-99	2
Clutch Lever Fulcrum	44	(1) 42-16833 and (2) 472-198	2
Clutch Shoe	26	42-8514-99	2
Spindle Insert	773	42-8513-1	2
Spindle Key	1429	91-97-358	1
" Nut Lockwasher	1267	42-16856	2
Sprocket Bearings	18	42-13915-3-99	2
Sp Bearing - Front	1174	42-13235-3-99	1
Sp Bearing - Rear	674	431-1055	1
Spindle Chain - Front	5031	451-314-99	1
Spindle Chain - Rear	5032	451-315-99	1
Clutch Sleeve Ring	27	42-7553-1-99	1
Chuck Fork Slv Comp		42-13382-1	
Inner Race		42-15600-1	
Outer Race		432-1300-1	
Fiber Retainer		429-309	
Ball Set		429-313	

MACHINE PARTS

DESCRIPTION	OLD #	NEW PART #	QTY
Trip Dog Left	221	42-21636	2
Trip Dog Right	222	42-21636	2
Feed Cam Roll	475	91-215-17-1	2
Chuck&Feed Roll Stud	259	91-18-10	1
Cam Driving Pin - Back	70	91-90-351	1
Lead Cam Holder Pin	97	91-90-121	1
Clutch Op Screw	50	91-7-28 and 91-101-60	2
Turret Change Roll	300	91-215-10	1
" Change Roll Stud	301	42-18549-99	1
Lead Lever Roll	985	91-215-211	4
Cross Slide Lever Roll	434	91-215-211	4
Lead Lever Roll Pin	986	91-90-705 and 92-5990-624	4
Cross Slide Lever Pin	433	91-90-700 and 92-5990-624	4
Turret Locking Pin	263	42-179-99	1
" Locking Pin Bushing	261	42-11616-99	6
Feed Latch Shear Pin	3035	91-90-750	1
Cam Driving Pin-Front	71	91-90-368	1