

Machine Type

#00 Automatic and Ultramatic
Serial 542-00-3300 to 542-00-9149
1/2" and 3/4" Capacity

SPINDLE PARTS

DESCRIPTION	PART NUMBER		QTY
	1/2" Cap	3/4" Cap	
Chuck Lever	42-15198-99	42-15198-99	6
Chuck Lever Fulcrum	42-7465-99	42-19668	1
" Fulcrum Shoe	42-16427-99	42-19667	2
Clutch Lever	42-8515-99	42-8515-99	2
Clutch Lever Fulcrum	(1) 42-16833 and	(1) 42-16833 and	2
	(2) 472-198	(2) 472-199	
Clutch Shoe	42-8514-99	42-8514-99	2
Spindle Insert	42-8513-1	42-8513-1	2
Spindle Key	42-16602	42-16602	1
" Nut Lockwasher	42-16856	92-2031-38	2
Sprocket Bearings	431-4055	431-66	2
Sp Bearing - Front	431-1094	431-67	1
Sp Bearing - Rear	431-1093	431-68	1
Spindle Chain - Front	451-3301-99	451-42	1
Spindle Chain - Rear	451-344-99	451-344-99	1
Chuck Sleeve Pin	91-90-885	42-19652-1	2
Clutch Sleeve Ring	42-7553-2	42-19663	1
Chuck Fork Slv Comp	42-13382-1	42-19669	
Inner Race	42-15600-1	42-19670	
Outer Race	432-1300-1	432-15	
Fiber Retainer	429-309	1-432-15	
Ball Set	429-313	(21) Q-10523	

MACHINE PARTS

DESCRIPTION	NEW PART #	QTY
Trip Dog Left (42-15301)	42-21636	2
Trip Dog Right (42-15302)	42-21636	2
Feed Cam Roll	91-215-17-1	2
Chuck&Feed Roll Stud	42-16581	1
Cam Driving Pin - Back	91-91-264	1
Lead Cam Holder Pin	91-90-121	1
Clutch Op Screw	42-16969-1	2
Turret Change Roll	91-215-10	1
Turret Change Roll Stud	42-18549-99	1
Lead Lever Roll	91-215-211	4
Cross Slide Lever Roll	91-215-211	4
Lead Lever Roll Pin	91-90-1043 and	4
	92-5990-624	
Cross Slide Lever Pin	91-90-700 and	4
	92-5990-624	
Turret Locking Pin	42-16360	1
Turret Locking Pin Bushing	42-16363-99	6
Vertical Slide Cam Follower	429-1283	1
Feed Latch Shear Pin	91-90-750	1
Cam Driving Pin-Front	91-91-264	1

NOTE: For Ultramatics above s/n 9149 with R/S, please contact us